# **NOVEL 1412-3 Ethoxylate**

# Technical Data Sheet



### Description

Sasol Chemicals NOVEL 1412-3 Ethoxylate is a biodegradable nonionic derived from linear primary ALFOL 1412 Alcohol. This 3-mole ethoxylate is made using Sasol Chemicals patented NOVEL technology which yields narrow range products with lower free alcohol, PEG levels and melting ranges when compared to the traditional base-catalyzed methods. NOVEL 1412-3 Ethoxylate is liquid at room temperature, essentially 100% active and has the following structural formula:  $CH_3(CH_2)_x(OCH_2CH_2)_3OH$  where 'x' varies between 11 and 13.

# **Applications**

NOVEL 1412-3 Ethoxylate may be used in a wide array of applications including detergents, personal care, household and industrial cleaning, agricultural adjuvants, pulp and paper processing, textile and leather processing. Additionally, NOVEL 1412-3 Ethoxylate may be further derivatized for use as an anionic surfactant.

#### **Properties**

Typical physical properties are listed in the table to the right. Actual properties will vary from lot to lot.

## **Contact information**

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Typical properties	NOVEL 1412-3
Avg. molecular weight, g/mol	336
Avg. EO content, wt. %	39
Free EO, ppm	1 max.
Hydroxyl number, mg KOH/g	161 – 171
Water, wt. %	0.1 max.
Glycol, wt. %	2 max.
Free alcohol, wt. %	18 max.
Density, g/mL @ 40°C / 104°F	0.911
Flash point, °C (°F)	>161 (322)
Cloud point, 10% in BDG, °C (°F)	59 (138)
Pour Point, °C (°F)	7 (45)
Viscosity, cSt @ 40°C / 104°F	17
pH, 1% in IPA/water	6 – 8
Color, APHA, mg Pt/L	50 max.
HLB, calculated	7.9
Wettability on cotton, seconds	
Critical Micelle Concentration, mg/L	
SFT , mN/m	
Average Contact Angle on PTFE	
Solubility in water, 2 wt. %	Insoluble

#### \*Mix samples well before use.

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